



Order number	Full hide pn	Half hide pn	Area m² half hides Humantec in Vogl	Area m² full hides Humantec in Lectra	Area m² full hides Gerber Pivex 1st attempt	Area m² full hides Expert	Area m² full hides Ring	Parts placed half hides Humantec in Vogl	Parts placed full hides Humantec in Lectra	Parts placed Gerber Pivex 1st attempt	Parts placed Expert	Parts placed Ring	Yield on half hides Humantec in Vogl %	Yield on full hides Humantec in Lectra %	Yield on full hides Gerber Pivex % 1st attempt	Yield on full hides Expert%	Area of parts placed RING	Yield on full hides Ring%	Cutting speed Humantec Vogl min/sec	Cutting speed Humantec Lectra min/sec	Cutting speed Gerber min/sec	Cutting Speed Expert min/sec	Cutting speed Ring (die cutting)
1	202fe40	202fe88 + 202fe89	4,38	4,38	4,37	4,37	4,38	41	41	51	44	44	66,5	68,9	69,3	67,80	2,89	65,98	08:31	08:16	09:09	04:44	*
2	202fe41	202fe6c + 202fe6e	4,67	4,67	4,67	4,67	4,67	46	47	44	55	42	66,4	70,9	67,9	67,50	3,10	66,38	09:35	09:31	07:47	05:18	*
3	202fe42	202fe6d + 202fe6f	4,63	4,63	4,63	4,63	4,63	42	43	44	46	43	66,3	69,7	68,4	64,90	3,04	65,66	08:43	08:32	07:50	05:11	*
4	202fe43	202fe70 + 202fe71	4,99	4,99	4,98	4,98	4,99	48	47	43	52	47	64,2	67,2	65,1	67,30	3,20	64,13	10:03	09:35	07:41	05:57	*
5	202fe44	202fe72 + 202fe74	4,74	4,74	4,74	4,74	4,74	44	56	51	47	40	56,8	61,9	57,8	56,90	2,72	57,38	09:16	11:28	09:23	04:06	*
6	202fe45	202fe76 + 202fe77	4,57	4,57	4,56	4,56	4,57	48	50	46	45	45	64,8	67,8	67,7	66,20	2,97	64,99	10:06	09:58	08:15	05:18	*
7	202fe4d	202fe78 + 202fe79	4,73	4,73	4,72	4,72	4,73	46	57	43	50	48	62,3	64,5	61,9	64,20	2,90	61,31	09:42	11:39	07:39	05:01	*
8	202fe51	202fe7a + 202fe7b	4,68	4,68	4,67	4,67	4,68	47	52	48	49	42	59,5	62,1	63,0	63,60	2,82	60,26	09:51	10:28	08:40	04:51	*
9	202fe55	202fe7c + 202fe7d	5,15	5,15	5,15	5,15	5,15	54	52	50	63	52	62,7	62,7	62,3	66,00	3,11	60,39	11:19	10:35	08:58	05:59	*
10	202fe57	202fe7e + 202fe7f	5,37	5,37	5,37	5,36	5,37	51	44	58	71	53	57,2	54,4	59,4	67,20	3,17	59,03	10:41	08:41	10:27	05:24	*
11	202fe5a	202fe80 + 202fe81	5,01	3,26	4,26	5,01	5,01	50	32	53	55	54	55,6	66,5	62,4	65,70	2,82	56,29	10:30	06:27	09:30	05:48	*
12	202fe3f	202fe8b + 202fe8a	4,53	4,53	4,53	2,83	4,53	76	87	77	31	78	66,0	71,2	67,4	69,80	3,02	66,67	15:41	15:24	13:47	03:02	*
13	202fe5d	202fe82	1,09				1,18	15		0		20	57,2				0,73	61,87	03:09				*
14	202fe5f																						*

58,5 55,7 56,6 55,7 58,6

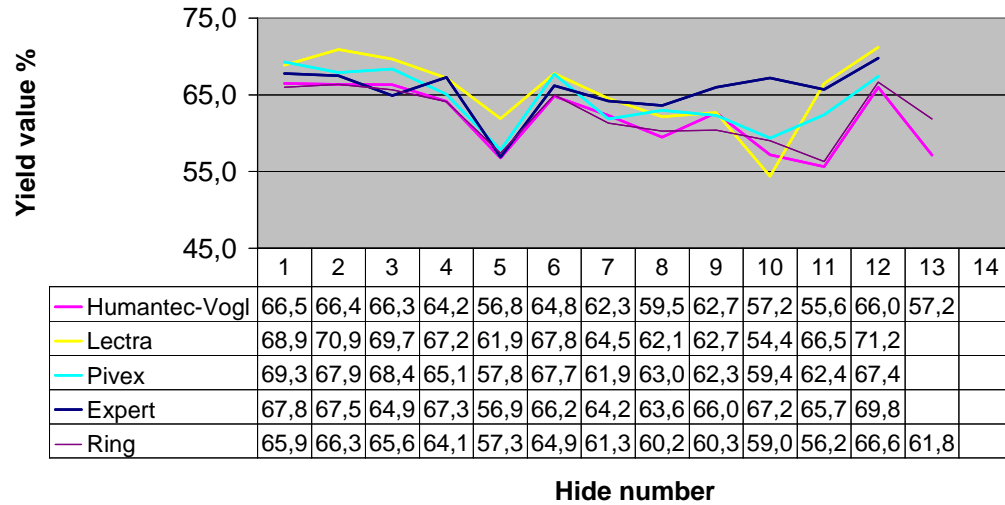
Yield results:

Cutting results min/sec:

This line represents results to be compared

hide by hide >	61,95	65,64	64,37	65,59	62,33		
total job >	62,18	65,35	64,26	65,37	62,09	127:07	120:34 109:06 60:39

### Leather yield comparison



nested parts area m2 (608 patterns)  
36,4